

Work Order ID 82345

March-29-12 11:44:44 AM

\*82345\*

Page 1

Item ID: D412-698-017

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Replacement Door Track

Start Date: 3/29/12 Start Qty: 2.00

\*2\*

Cust Item ID:

Required Date: 3/29/12 Req'd Qty: 2.00

\*2\*

Customer:

Reference:

Approvals: Process Plan: W

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN D412-698

Rev E

100

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-698-017CHG001

Scrk/29

MLJ 12/03/29  
(2)

110

Pick Kit

0.00

\*110\*

Packaging

Memo

0.00

Packaging

12/3/29 D (24)

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Memo

0.00

Quality Control

Scrk/29

(2)

**Work Order ID 82345**

March-29-12 11:44:44 AM

**\*82345\***

Page 2

Item ID: D412-698-017

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: Replacement Door Track

Start Date: 3/29/12 Start Qty: 2.00

**\*2\***

Cust Item ID:

Required Date: 3/29/12 Req'd Qty: 2.00

**\*2\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

0.00

**\*130\***

Packaging



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-698-017 Location: \_\_\_\_\_ PPP Rev: \_\_\_\_\_

6/3/29  

140

0.00

**\*140\***


QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

MLJ 12/03/29  
MLJ 12/03/29  


# Picklist Print

March-29-12 11:44:43 AM

Page 1

Work Order ID: 82345

Parent Item: D412-698-017

Parent Item Name: Replacement Door Track

Start Date: 3/29/12

Required Date: 3/29/12

Start Qty: 2.00

Required Qty: 2.00

## Comments:

IPP Rev:A03.11.27New issueKJ/RF

IPP Rev:B 08-01-28 change to rev D ECN 1104 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3199-1

Bracket

Manufactured

No

Each

49.0000

18

### Location

### Loc Qty

### Loc Code

ST236

52

78618

4

79797

43

ST236A

-3

61484

2

Manufactured

No

Each

13.0000

### Location

### Loc Qty

### Loc Code

ST241A

13

70294

13

D3202-1

Cover

Manufactured

No

Each

13.0000

12/2/2012

2

# **6.0 PARTS LIST - CABIN DOOR MODIFICATION KITS** (FOR AIRCRAFT EQUIPPED WITH P/N 205-032-669-XXX ALUMINUM DOORS)

Qty -011	Qty -012	Qty -013	Qty -017	Qty -019	Qty -021	Part Number	Description
X						D412-698-011	CABIN DOOR ROLLER KIT, LH
	X					D412-698-012	CABIN DOOR ROLLER KIT, RH
		X				D412-698-013	DOOR HANDLE KIT
			X			D412-698-017	REPLACEMENT DOOR TRACK KIT
				X		D412-698-019	BEARING OVERHAUL KIT
					X	D412-698-021	REPLACEMENT SHIM KIT
3	3					D3121-141	BRACKET ASSEMBLY
1						D3121-143	BRACKET ASSEMBLY
	1					D3121-144	BRACKET ASSEMBLY
1	1					D3137-043	BRACKET ASSEMBLY
1						D3183-043	BRACKET ASSEMBLY
	1					D3183-044	BRACKET ASSEMBLY
9	9		9			D3199-1	BRACKET
1	1		1			D3202-1	COVER
		4				D3203-1	HANDLE
		1				D3220-041	DOUBLER
		1				D3220-042	DOUBLER
		2				D3220-3	DOUBLER
				7		D3121-21	BOLT
				5		D3121-241	BEARING ASSEMBLY
				1		D3137-3	GUIDE
				1		D3137-5	WASHER
				2		D3183-045	BEARING ASSEMBLY
					3	D3238-1	SHIM
					1	D3238-3	SHIM
					2	D3238-5	SHIM
					6	D3238-11	SHIM
					2	D3238-13	SHIM
					4	D3238-15	SHIM
		8				AN960JD416L	WASHER
		8				MS21042L4	NUT (OR MS21042-4)
		16				MS24694-S98	SCREW
				1		MS24694-S101	SCREW

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Date: 08.05.01